



STREET CULVERT FOR RECEIVING COFFEE FROM THE ARMAZENS OR STORAGE WAREHOUSES

These receivers for the automatic conveyors in the streets along the docks, outside the iron gratings which guard the miles of wharves and warehouses, lead to a system of endless rubber belts.



DELIVERY END OF THE ENDLESS RUBBER CONVEYOR OVER THE SHIP'S HOLD

From the street manhole one belt leads to another, running at right angles, and so on up and over the pier, delivering the bags on deck with clock-like regularity. A few men handle all the work in contrast with the swarms of stevedores formerly required.

THE MECHANICAL COFFEE CONVEYOR IN ACTION AT SANTOS